



agricultural

igus® solutions for agricultural engineering

plastics for longer life®...igus

technology

igus.com/agriculture

Reduce cost ...



Nick Van Tol

Agricultural

Industry Manager

Tel: 816.500.6127

Email: nvantol@igus.com

Innovations from triboplastics for agricultural machinery. The use of plastic plain bearings facilitates 8 times longer service life.

Especially in agricultural applications, you need solutions that can stand up to rough conditions, such as dirt, shock and edge loads. The absence of external lubricants and a long service life are equally important.

In many applications, metallic bearings or recirculating ball bearing guides can be replaced by self-lubricating plastic plain bearings. We would like to show you how to improve your technology and save costs at the same time.

The advantages of igus® plastic plain bearings, especially for agricultural applications are:

- Dry-running and corrosion resistant
- Resistant to dust and dirt
- High mechanical stability
- Vibration dampening
- Compensation of misalignment
- Custom parts to drawing even for small quantities
- Can be used on a wide variety of shafts

Our online tools also enable you to reduce process costs. igus® ships from stock in as little as 24 hours! Also, see our industry website.

 www.igus.com/agriculture

I look forward to speaking with you.

improve technology ...



... with motion plastics
products from igus®

Resistant against dirt ...

Agricultural engineering application examples ...



Disc harrow
(width adjustment)



iglide® G300 plastic plain bearings

- Maintenance-free
- Insensitive to shock and edge loads
- Resistant to dirt



Reel bearing harvester



iglide® J plastic plain bearings

- Reliable even after prolonged shutdown
- Corrosion resistant
- Well suited when used with soft shafts

high loads and chemicals

many more examples online www.igus.com/agriculture

Root ball transplanter



iglide® G300 plastic plain bearings

- Maintenance-free dry run
- High abrasion resistance
- Resistance to dust and dirt
- More than 650 dimensions
- Available from stock
- Cost effective



Planter - parallel arm linkage



iglide® plastic plain bearings

- Self-lubricating and corrosion resistant
- Insensitive to high static peak loads and edge loads
- Cost effective



Resistant against dirt ...

Agricultural engineering application examples ...



Fertilizer spreader



igubal® clevis joint

- Corrosion resistant
- Vibration dampening
- Can be combined with dimensional series E rod ends



Fertilizer factory



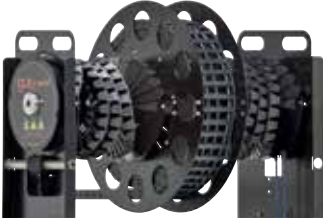
e-chain® E4-1

- Large module kit for custom configuration
- Media-resistant
- Extremely robust

high loads and chemicals

many more examples at www.igus.com/agriculture

Wind machine frost fan



e-spool

- Simple handling
- New compact design for small installation spaces



Harvester



E-Z chain

- Very easy assembly
- Cost effective
- For limited installation spaces



Resistant against dirt ...

Agricultural engineering application examples ...



Hay tedder



iglide® G300 plastic plain bearings

- Impact and shock resistant
- Cost effective
- Media-resistant



Track width adjustment



iglide® G300 plastic plain bearings

- High static forces
- Vibration dampening

high loads and chemicals

many more examples at www.igus.com/agriculture

Pendulum axis



iglide® G300 plastic plain bearings

- Suitable for soft shafts
- Media-resistant



Telescopic farm loaders



e-chain® E2/000

- Excellent mechanical stability
- Assembly-friendly, easy to open
- Safely guides cables and hoses



Extremely wear-resistance ...

Plain bearing technology from igus® ...



Cylinder



iglide® P plastic plain bearings

- For high surface pressures
- Resistant to impacts
- Lubrication-free

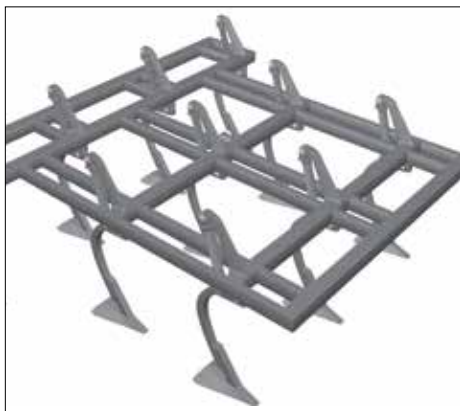


Axle bearing



iglide® Q plastic plain bearings

- Extremely robust and resistant to slurry
- Reliable even after a long period of inactivity



Set bearings



iglide® G300 plastic plain bearings

- High static and impact loads
- Self lubricating and corrosion resistant

resistant to dirt ...

in agricultural machines

Power lift



iglide® G300 plastic plain bearings

- Vibration dampening
- Media-resistant
- Reliable even after long periods of inactivity



Sowing coulter



iglide® G300 plastic plain bearings

- Vibration dampening
- Media-resistant
- Reliable even after long periods of inactivity



Front loader



iglide® Q2 plastic plain bearings

- For high-load pivoting applications
- Insensitive to shock and edge loads
- Maintenance free dry run



robust ...

Plain bearing technology from igus® ...



Steering system and pedals



iglide® J plastic plain bearings

- Low coefficients of friction
- Vibration dampening



Chassis bearings / suspension



iglide® Z plastic plain bearings

- Suitable for high loads
- Vibration dampening
- Insensitive to edge loads and impacts
- Resistant against fuel oils and oils



Tractor doors



iglide® G300 plastic plain bearings

- High static and shock loads
- Self lubricating and corrosion resistant

maintenance free ...

in agricultural machines

Trailer



iglide® Q plastic plain bearings

- Extremely robust and resistant to manure
- Reliable even after long periods of inactivity

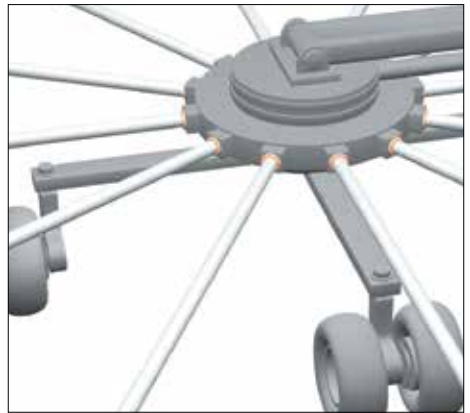


Hay spreader



iglide® G300 plastic plain bearings

- High static and shock loads
- Self lubricating and corrosion resistant



Milking arm



iglide® J plastic plain bearings

- Low coefficients of friction
- Vibration dampening



Self-lubricating plastic bearings ...

Plain and spherical bearings technology from igus® ...



Rotary pump



iglide® UW plastic plain bearings

- Lowest wear in underwater applications
- Cost effective solution



Animal technology



igubal® spherical bearings

- Resistant to dust and dirt
- Self-lubricating and corrosion resistant



Fertilizer spreader



igubal® clevis joint

- Very low weight, high tensile forces
- Vibration and noise dampening
- Absolute corrosion resistance

available from stock

in agricultural machines

Combine harvester



iglide® J plastic plain bearings

- Low coefficients of friction
- Vibration dampening

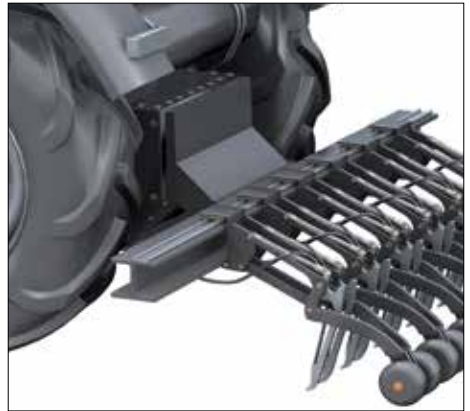


Seeders (width adjustment)



drylin® W profile guide

- Resistant to dust and dirt
- Square rail with floating bearing function for lateral installation
- Lightweight and quiet operation



Mulcher (width adjustment)



iglide® G300 plastic plain bearings

- High static and impact loads
- Self-lubricating and corrosion resistant



igus® products in cabins

Bearings and linear bearings –
self-lubricating and maintenance-free ...



1 Mirror adjustment
iglide® J plastic plain bearings



- Low coefficients of friction
- Low wear

2 Monitor adjustment
drylin® W profile guide carriages



- Flexible and easy to position

3 Head rest back adjustment
drylin® W profile guide



- Self-lubricating
- Modular
- Low assembly cost

4 Steering column bearing
drylin® plastic linear bearing



- Quick clip-on mounting
- No axial securing required

5 Steering column bearing
iglide® G300 plastic plain bearings



- High wear resistance
- Resistant to dirt

6 Operating element
triflex® R 3D e-chain®



- Moving along all axes

7 Connection hydraulic valve
igubal® double joint bearing



- Compensation for misalignments
- Modular construction kit

8 Armrest adjustment
drylin® N low profile guide



- Light, low profile dry running

9 Seat back adjustment
drylin® W profile guide



- Self-lubricating
- Modular

10 Seat bearing adjustment
e-chain® E2 micro, chainflex® cables



- Stable, quiet and quick to assemble

iglide® plastic plain bearings ...

A choice of 50 iglide® plastic plain bearing materials

Self-lubricating and maintenance free plain bearings made from high-performance plastics – iglide®.

No external lubrication or maintenance required, while cutting costs and increasing service life, everything from stock and shipped in as little as 24 hours – that is the central idea of all igus® products. iglide® plastics have been extensively tested with respect to wear and friction values including other relevant material properties. iglide® plastic plain bearings from igus® signifies the step from the plastic bearing to the tested and predictable machine component.

- Self-lubricating
- Lightweight
- Maintenance-free
- High static loads
- Corrosion free
- Vibration dampening
- Metric and imperial dimensions
- Special dimension and designs

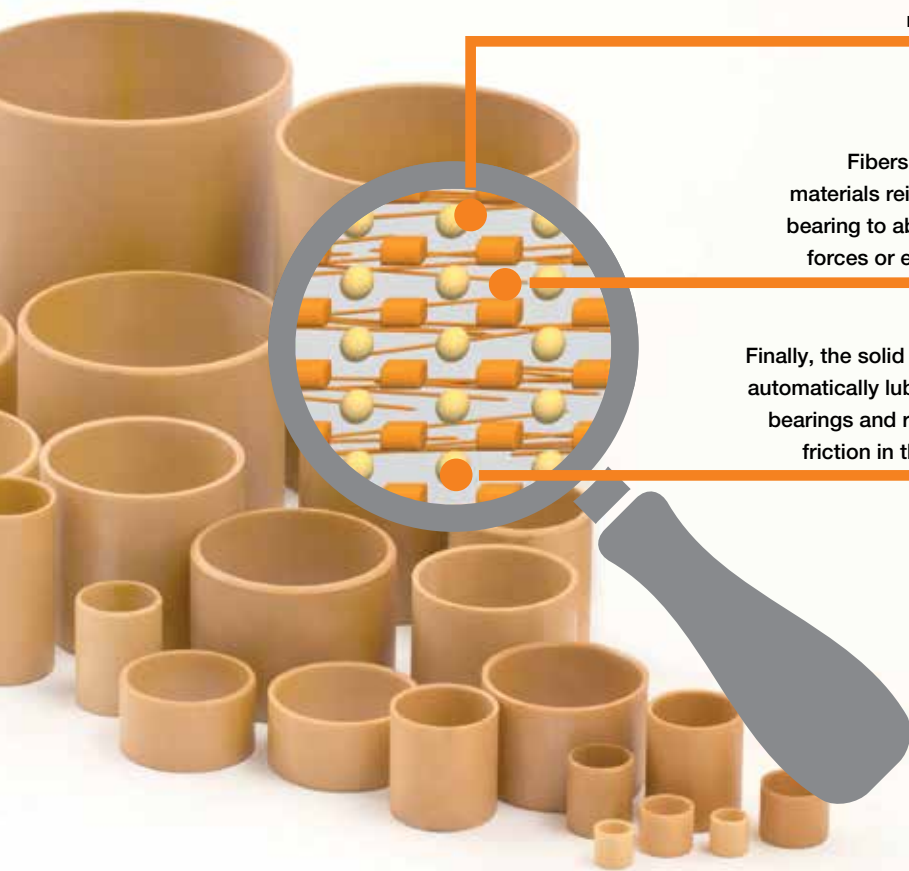
 www.igus.com/iglide

Structure of iglide® plain bearings:

The base polymer is
crucial for the wear
resistance

Fibers and filling
materials reinforce the
bearing to absorb high
forces or edge loads

Finally, the solid lubricants
automatically lubricate the
bearings and reduce the
friction in the system



long lasting. Tested

... made of high performance plastics – iglide®

The use of plastic plain bearings facilitates 8 times longer service life.

In an effort to continuously improve our product range and to address your specific needs, we are reviewing various shaft materials and extensively testing these with a variety of bearing solutions in our igus® dry-tech® lab.

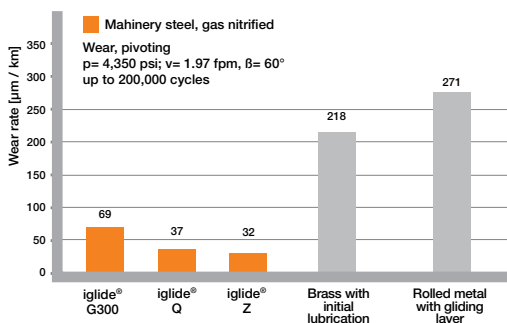
We are currently also conducting tests on the following shafts / coatings:

- Machinery steel / uncoated
- 1045 steel / uncoated
- Piston rods / hard-chromed
- Machinery steel / saltbath nitrocarburized
- 1045 steel / galvanized

 www.igus.com/iglide

Tested!

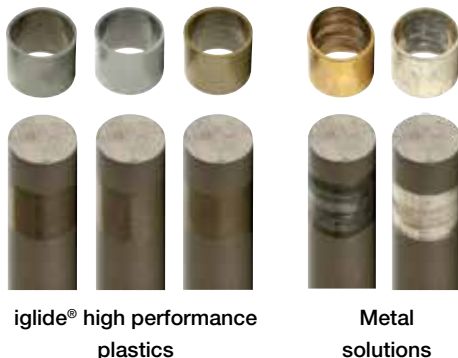
In the largest lab of its kind, igus® Cologne



The igus® pivot test shown above corresponds to this scenario

Conclusion:

- ▶ All tested iglide® materials exhibit significantly lower wear than metal plain bearings
- ▶ The shafts of the metal plain bearings exhibit significant wear and are therefore unsuited for further use.



iglide® products ...

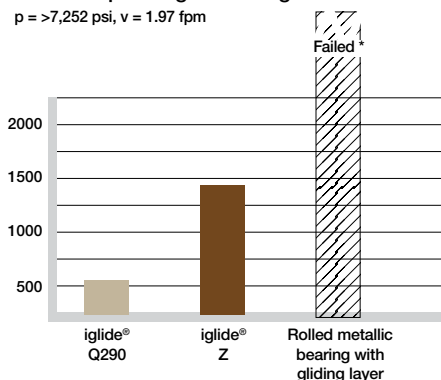
iglide® plain bearings ... self-lubricating and maintenance-free



Tested!

Result of panning tests on galvanized shafts

$p = >7,252 \text{ psi}$, $v = 1.97 \text{ fpm}$



* Shaft machinery steel/galvanized. Cycle frequency 60,000.
Tested with bearing diameter 20 mm and 20 mm length.
The force in the test was 6,834 lbs.



Version with iglide® Q290
on Machinery steel/galvanized



Metallic version
on Machinery steel galvanized



NEW: iglide® Q290: Durable even on soft shafts and with high loads

Especially with medium to high dynamic loads, this material demonstrates its strengths: In rugged pivoting applications excellent durability can be achieved for shaft and bearings, such as in agricultural or construction machinery, and specifically on "soft" shafts!

- Long life even on soft shafts
- Insensitive to edge loads
- Continuous use up to +284°F
- Good price/performance ratio
- Self-lubricating and maintenance-free
- Standard range from stock

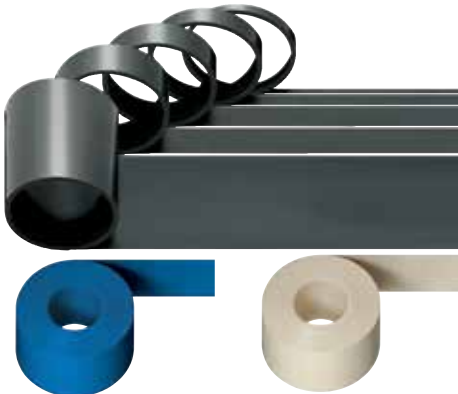


volume or individual production



3D printing copy shop online

- Receive prototypes and custom parts more quickly
- Use the latest technology without having to make investments
- Printed parts from abrasion and wear-resistant iglide® materials
- Tribological printed parts specifically for moving applications
- Start by testing products, then order large quantities



Tribo-Tape

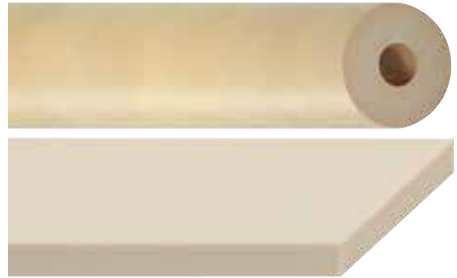
- Suitable for a variety of lining for tribologically stressed surfaces and shapes
- Easy to cut and to glue
- Less space required
- Self-adhesive back

 www.igus.com/tribotape



Compensate for angle

- Angle compensation up to $\pm 7.5^\circ$
- Operating temperature: -22°F to $+176^\circ\text{F}$
- Easy assembly
- Very low weight
- Self-lubricating
- Corrosion resistant



Bar stock

- Very high media-resistance
- Cost effective
- Wear-resistant
- Compliance with EC Directive 10/2011 EC possible
- FDA-compliance possible

 www.igus.com/barstock

drylin® linear technology ...

Self-lubricating and maintenance-free linear technology ...

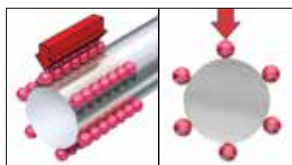
The entire line of drylin® linear solutions are based on the principle of sliding instead of rolling, utilizing iglide® high performance plastic materials as a sliding surface. All drylin® linear systems are 100% self-lubricating and maintenance-free.

Linear guides on rails or round shafts are available. drylin® drive-technology can supply ready-to-connect systems with lead screw drives or toothed belt drives, with or without motor. Besides freedom from maintenance and external lubrication, drylin® offers rugged construction and insensitivity to dirt, water, chemicals, heat, and impacts.

- Resistant to dirt due to dry operation
- Resistant to impact and vibrations
- High static load capacity
- Suited for short-stroke applications
- Low weight
- Vibration dampening
- Quiet operation
- Metric and imperial dimensions
- Special designs according to customer needs
- Available from stock

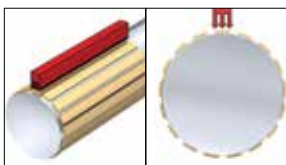
 www.igus.com/drylin

The principles of igus® linear technology:



"Conventional" roller bearings – point contact:

- Increased volume
- Balls can seize
- Selective load distribution (surface pressure)



drylin® plain bearings – surface contact.

- Quiet operation
- No balls that could seize
- Planar load distribution (surface pressure)



Resistant to dirt, dust and moisture due to self-lubricating operation and integrated dirt channels.

Using the example of drylin® W

Clean, no external lubricants required

Profiles available in various geometries, installation sizes and clearances



Quiet operation through sliding motion

Smooth operation through gliding elements of iglide® J/J200

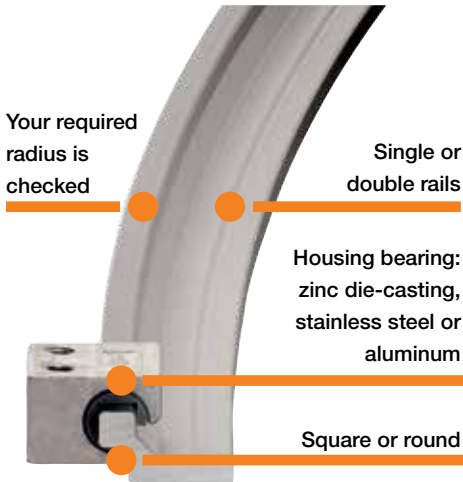
Maintenance-free due to integrated lubricants

sliding instead of rolling

even curved guides according to your specifications

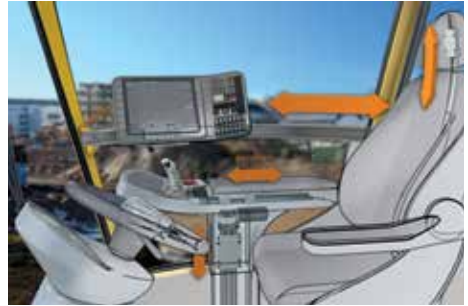
NEW:

Curved guides according to your specifications



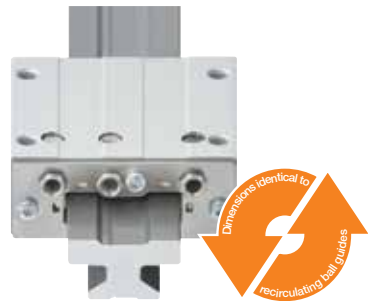
drylin® N low profile guide

- 100% self-lubricating
- Low installation height between 6 and 12 mm
- Very lightweight
- Numerous carriage options – also with pretension



drylin® W profile guide

- Easy installation, maintenance free
- Self-lubricating
- Curved rails
- Resistant to dirt due to dry operation
- Low weight and low noise operation
- Square rail with floating bearing function for lateral installation
- Special profile solutions



drylin® (heavy-duty) profile guide

- Shock-resistant, self-lubricating and eco-friendly
- Adjustable bearing clearance, robust overall construction
- Dimensions are identical to recirculating ball-bearing guides
- Adjustable bearing clearance
- Automatic clearance adjustment

Dry-running, maintenance free ...

Self-lubricating bearing made easy. For example ...

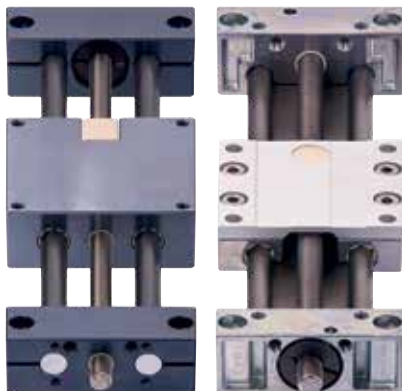


drylin® R shaft guides

- Dimensions identical to standard commercial ball bearings
- Shafts, shaft support blocks and accessories available from stock
- Replaceable liners

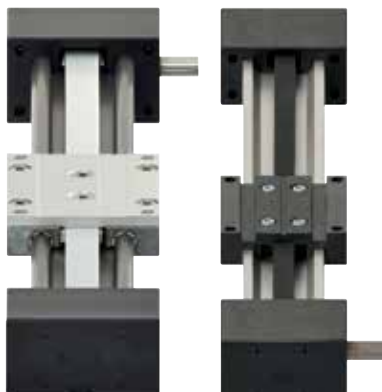
drylin® shafts

- 8 different shaft materials
- Lightweight
- Round or supported



drylin® linear axes

- Self-lubricating
- For format adjustments and quick small parts handling
- With or without motor drive
- Extensive accessories



drylin® toothed belt axes

- Drive ends with grooved ball bearings
- Self-lubricating linear guide through plastic plain bearings
- With or without motor drive
- Hard-anodized aluminum profile

and resistant to dirt.

Maintenance free lead screws, spherical and ball bearings ...



igubal® spherical bearings

- Self-adjusting bearing component
- Easy to mount
- Adapt themselves to all angular deviations
- Self-lubricating and maintenance free

igubal® double joint

- Versatile application options through the possible combination with igubal® rod end bearings
- Corrosion resistant, chemically resistant
- Vibration dampening
- Self-lubricating and maintenance free



xiros® plastic ball bearings

- Self-lubricating and maintenance free
- High chemical and corrosion resistance
- For temperatures up to 302°F
- Non-magnetic
- Low weight



drylin® lead screw technology

- Efficient and durable dryspin® technology
- Self-locking trapezoidal and metric threads
- Lead screw nuts made from 5 iglide® materials

Energy and media ...

Choose from 100,000 components in the e-chain® module kit



E2/000

- Energy chains of medium sizes
- Inner heights from .83 to 1.77" (21 to 45 mm)
- Snap open on left and right
- Diverse modular interior separation



E4-1

- Almost all applications are possible with this e-chain®
- Inner heights from .83" to 3.15" (21 to 80 mm)
- e-chains® and e-tubes snap open along two sides
- Quick installation, cable-friendly design
- Huge modules for custom configuration



twisterband

- 7.000°* and more horizontal rotary motion and up to 3,000° in the vertical installation position
- Rotary speeds up to 360°/s possible
- Compact, modular and lightweight
- Bands can be lengthened and shortened as required
- Minimum installation space, fits very closely around the rotary axis
- Can be used in various installation positions (horizontal, vertical, overhead)



E2 micro

- Energy chains with the smallest sizes
- Inner heights from .20" to .59 (5mm to 15 mm)
- Snap open along inner or outer radius
- For tight installation spaces



E-Z chain

- Easy insertion of cables
- Easy access from inside or outside
- Affordable one-piece energy chains
- For the smallest installation spaces and shortest assembly times



e-skin®

- Innovative corrugated hose generation
- Snap open, quick assembly
- Inherent rigidity for unsupported lengths
- Various materials and colors available, even for small quantities
- Available with interior separation

fail-safe guiding

Cables for highly flexible movements and long service life

chainflex® cables

Flexible cables in energy chains need special characteristics to last through many cycles, high speeds and accelerations, as well as demanding environmental conditions. Electromagnetic compatibility and compliance with standards and guidelines such as NFPA 79, UL, CSA, VDE, Inter- and Profibus are also taken for granted today. The igus® chainflex® product range extends from energy chain compatible control cables, servo cables, motor cables, as well as robot cables to bus cables, data cables, encoder cables and fiber optic cables.

- Over 1,000 cable types available from stock
- Shipped in as little as 24 hours
- No cutting costs. No minimum order quantity
- Different outer jacket materials: PVC, PUR, TPE
- Oil resistant
- Flame retardant

 www.igus.com/chainflex



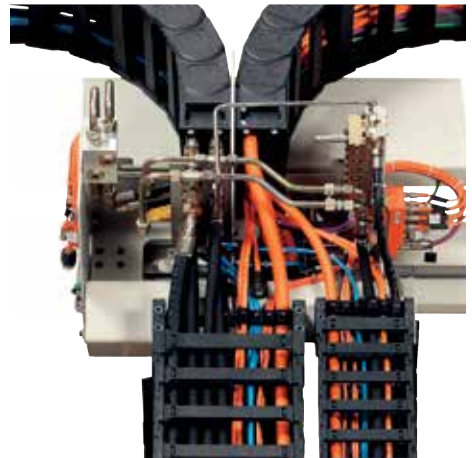
Chain - cable - guarantee ... shipped in 3-10 days

readychain® – pre-assembled systems

1,000 systems produced per week in 12 readychain® factories around the world – assembly time optimized to increase your cash-flow

- Eliminate storage costs for cables, e-chains® and connectors
- Cut turnaround times by half
- Flexibility when orders vary
- Reduce the number of suppliers and orders by 75%
- Minimize your machine downtime
- System guarantee - depending on application

 www.igus.com/readychain

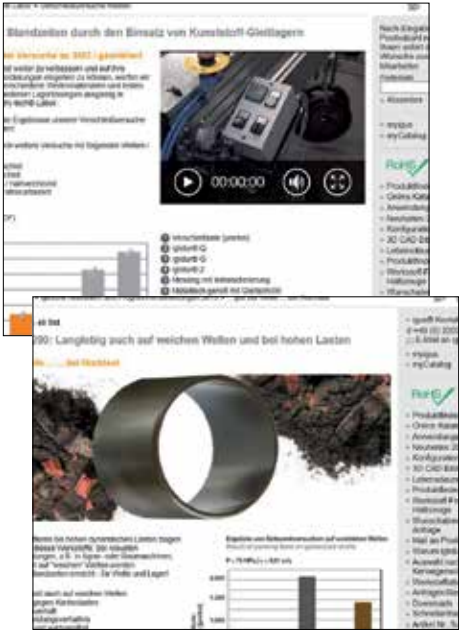


Assembled igus® readychain® systems:
individual or serial production



Visit our industry web pages for more information, products, application examples and useful online-tools.

www.igus.com/constructionmachinery



Quickly find products online, configure them and calculate their service life.

With our igus® product finder, quickly find the right product and calculate the estimated service life of igus® products in your application.

www.igus.com/online



For any task – in any batch size

Different industries need different solutions. No matter your industry igus® offers customized support for special applications. igus® has more than 50 years of experience and specialized resources in many industries.

www.igus.com/industries

quick and reliable



The igus® delivery service

More than 97% of components from the igus® catalog are available from stock.

- More than 100,000 products from stock
- No minimum order quantity
- No minimum order price
- No cutting charges for cables
- No packaging costs



Modern and economic molding technology


igus® utilizes high tech, cost-effective solutions. Modern injection molding technology allows thousands of standard and countless custom components to be manufactured with high precision and quality.



The igus® lab

The massive igus® lab (29,600 ft²) conducts more than two billion test cycles per year on more than 100 test rigs.

- Extensive test databases
- Customized tests on request

 www.igus.com/test



igus® motion plastics

One vision has been driving us for more than 50 years – motion plastics: innovative moving parts made of plastic that cost less and last longer. Our core technology consists of tribo-plastics – high-performance plastics which have been optimized for friction and wear. This technology has made us into a world-wide leader for developing and manufacturing energy supply systems and plain bearings.



igus® contacts ...



46 Poland

igus® Sp. z o.o.
Dziękowa 12/12 Street
02-234 Warsaw
Phone +48 22 8635770
Fax +48 22 8635169
info@igus.pl

47 Portugal

igus® Lda.
R. Eng. Ezequiel Campos,
239
4100-231 Porto
Phone +351 22 6109000
Fax +351 22 8328321
info@igus.pt

48 Romania

TechCon Industry SRL
Calea Orăștiei nr. 60
060345 Bucuresti
Phone +40 21 2219-640
Fax +40 21 2219-756
automatizari@meleco.ro

48 Romania

Hennlich SRL
Str. Paris, Nr.17
310106 Arad
Phone +40 257 211119
Fax +40 257 211021
igus@hennlich.ro

49 Russia

OOO igus®
40/22, Nikolayevskaya st.,
bldg. 4, office 509-510
Moscow, 109004
info@igus.ru

49 Russia

OOO Hennlich
Oermaja 16
building 1, office 4
170008 Tyer
Phone +7 4822 787 180
Fax +7 4822 830 180
hennlich@hennlich.ru

50 Saudi Arabia

AFI
Khalaf Bin Hesham Street
Box 9998
31423 Dammam
Phone +966 38740033
Fax +966 38470077
marketing@afi.com.sa

51 Serbia + Montenegro

Hennlich d.o.o. Beograd
Radomira Markovica 1/3
11222 Beograd / Srbija
Phone +381 11 63 098 17
Fax +381 11 63 098 20
office@hennlich.rs

52 Singapore-ASEAN HQ

igus® Singapore Pte Ltd
15 Shaw Road, #03-02
Singapore 367953
Phone +65 6487-3411
Fax +65 6487-1511
info@igus.com.sg

53 Slovakia

igus® Slovakia s.r.o.
Fabričná 3
849 01 Nitra
Slovakia
Mob. +421 949 459 409
info@igus.sk

53 Slovakia

Hennlich s.r.o.
Račianska 188
SK-831 63 Bratislava
Phone +421 2 50202504
+421 2 50202505
Fax +421 2 50202520
info@hennlich.sk

54 Slovenia

igus® d.o.o.
Izalska c. 134
1000 Ljubljana
Slovenia
Mob. +386 (0)30 601 610
info@igus.si

54 Slovenia

Hennlich, d.o.o.
Industrijska tehnika
Podnat 33
SI-4244 Podnat
Phone +386 4 53206-10
Fax +386 4 53206-20
info@hennlich.si

55 South Africa

igus® Pty. Ltd.
Unit 29
Midline Business Park
Chr Le Roux & Richards Drive
Midrand 1662
Phone +27 11312-1848
Fax +27 11312-1594
sales.za@igus.de

56 South Korea

igus® Korea Co. Ltd.
613-14 Namchondong,
Namdonggu
Incheon City, 405-846
Phone +82 32 82129-11
Fax +82 32 82129-13
info@igus.kr

57 Spain

igus® S.L.
C/ Lobatona, 6
Poligono Nol del Suore
08240 Viladecans - BCN
Phone +34 936 473950
Fax +34 936 473951
igus.es@igus.es

58 Sweden

igus® ab
Knut Pålss väg 8
256 69 Helsingborg
Phone +46 42 323270
Fax +46 42 211585
info@igus.se

58 Sweden - e-chains®

OEM Automatic AB
Box 1011 Dalagatan 4
573 28 Tranås
Phone +46 75 2424100
Fax +46 75 2424159
info@aut.oem.se

58 Sweden - plain bearings

Colly Components AB
P.O. Box 76
664 94 Kista
Phone +46 8 7030100
Fax +46 8 7039841
info@colly.se

59 Switzerland

igus® Schweiz GmbH
Winkstr. 5
4022 Egerkingen
Phone +41 62 3889707
Fax +41 62 3889799
info@igus.ch

60 Syria

ETIA Systems
Al-Hanna St. Shaban Building
12850 Damascus
Phone +96 311 332 5519
Fax +96 311 334 2639
info@etiasystems.com

61 Taiwan

igus® Taiwan Company Ltd.
5F, No. 35, 24th Road
Taichung Industrial Park
Taichung 40850
Phone +886 4 2358-1000
Fax +886 4 2358-1100
info@igus.com.tw

62 Thailand

igus® Thailand Co., Ltd
10 Floor, Unit C1
Tharapoom Tower
1550 New Petchaburi Road
Mekasorn Rattawit
Bangkok 10400 Thailand
Ph. Fax +66 632 652 7325
info@igus.co.th

62 Thailand

Autoflexible Advanced Engineering Co., Ltd.
111 Soi, Sukhumvit,
62/1 Sukhumvit Rd.
Bangkok, Phrakong
Bangkok 10260
Phone +66 2 3112111
Fax +66 2 3327900
info@igus.th

63 Tunisia

BOUDRANT
53, Avenue de Carthage
1000 Tunis - Tunisia
Phone +216 71340244
Fax +216 71348910
info@boudrant.com.tn

64 Turkey

HIDREL Hidrolik Elemanlar
Sarıyeri ve Tıclari A.S.
Percemli Sk. No. 7
Tınel Mevki
34420 Kağıthane / Istanbul
Phone +90 212 2404881
Fax +90 212 2920850
info@hidrel.com.tr

65 United Arab Emirates

Unigrup (FZE)
1st floor Rasana
Building M602
Shangri Inter. Airport Freezone
P.O. Box 120900
Sharjah - UAE
Phone +971 6 5578396
Fax +971 6 5578387
automat@unigrup.ae

65 United Arab Emirates

Power & Technology Trading Co. LLC
P.O. Box 33372 SHJ
Sharjah - UAE
Phone +971 6 5421300
Fax +971 6 5423790
sales@powertech.ae

66 United Kingdom

igus®
Casswell Rd
Northampton NN4 7PW
Phone +44 1604 677240
Fax +44 1604 677242
sales@igus.co.uk

67 Ukraine

Cominpro Ltd.
Homena Roliara 12,
Office 220
61058 Kharkov
Phone +38 0577174914
Fax +38 0577174914
cominpro@gmail.com

67 Ukraine

Hennlich Ukraine LLC (HQ)
Kramatorska Street 15
84100 Sloviansk City,
Donetsky Region
Phone +38 06522 33540
hennlich@hennlich.com.ua

68 Uruguay

Larrique Rulemanes SA
Galicia 1204
Montevideo-Uruguay
Phone +598 29021773
Fax +598 29084824
larrique@larrique.com.uy

69 USA

igus® Inc.
P.O. Box 14349
East Providence
RI 02914
Phone +1 401 4382200
Fax +1 401 4387270
w@master@igus.com

70 Venezuela

Neumatica Rotonda C.A.
Prófugo Av. Michellena
C.C. Altas Locales B-10 y
B-11
Valencia, Edo. Carabobo
Phone +58 241 832.64.64
+58 241 832.32.50
+58 241 838.88.19
Fax +58 241 832.62.83
ventas@neumaticar.com

71 Vietnam

igus® Singapore Pte Ltd
The Representative Office in HCMC
Center Tower
Unit 028, 4th Floor
72-74 Nguyen Thi Minh Khai
Street, District 3,
Ho Chi Minh City, Vietnam
Phone +84 8 6299 9197
Fax +84 8 6299 9195
info@igus.vn

igus® worldwide

igus® offices

igus® distributors

1 Germany

igus® GmbH
Spicher Str. 5a
51147 Köln
P.O. Box 90 61 23
51127 Köln
Phone +49 2203 9648-0
Fax +49 2203 9648-222
info@igus.de, www.igus.de

2 Argentina

Borintech SRL
Av. Elcano 4971
C1427CH Buenos Aires
Phone +5411 4556 1000
Fax +5411 4556 1000
igus@borintech.com

3 Australia

Treotham Automation Pty. Ltd.
14 Sydneyham Road
Brookvale NSW 2100
Phone +61 2 9907-1788
Fax +61 2 9907-1775
info@treotham.com.au

4 Austria

igus® polymer Innovations GmbH
Ort 55
4843 Ampfing
Phone +43 7675 4005-0
Fax +43 7675 3203
igus-austria@igus.at

5 Belarus

SODO Hennich
Kharkovskaya Str. 90-8
Minsk, 220015
Phone +375 17 207-1628
Fax +375 17 207-3921
info@hennich.by

6 Belgium/Luxembourg

igus® B.V.B.A.
Koloni Begaultien 75
3012 Willebe
Phone +32 18 314431
Fax +32 18 314439
info@igus.be

7 Bosnia & Herzegovina

Hennich d.o.o.
Domala Bjeleđa 185
Avaz Business Center
71000 Sarajevo
Phone +387 33 45 14 39
Fax +387 33 45 14 39
info@hennich.ba

8 Brazil

igus® do Brasil Ltda.
Avenida Marginal Norte da
via Anhanguera 63.780
Vila Rami - Jundiaí
CEP 13206-245 - SP
Phone +55 11 3531-4487
Fax +55 11 3531-4488
vendas@igus.com.br

9 Bulgaria

igus® EOOD
2, Lul Aysar str., II/4, of. 4
1404 Sofia, Bulgaria
Phone +359 2 850 8409
Fax +359 2 850 8409
info@igus.bg

9 Bulgaria

Hennich OOD, BG
4003 Plovdiv, Bulgaria
147A, Brezovsko shose Str.
Rota center, II. 3
Phone +359 32 511 326
Fax +359 32 621 929
office@hennich.bg

10 Canada

igus® Office Canada
201 Millway Ave.
UNIT 25
Concord
Ontario L4K 5K8
Phone +1 905 7688448
Fax +1 905 7688658
webmaster@igus.com

11 Chile

Vendortec
San Martin # 2097
Maipo - Santiago
Phone +56 2 7105825
ventas@vendortec.cl

12 China

igus® Shanghai Co., Ltd.
No.48 Warehouse,
11 Debaio Road, WGO FTZ,
Shanghai 200131,
P.R.China
Phone +86 21 51030300
Fax +86 21 51030300
master@igus.com.cn

13 Colombia

Colsoin Ltda
Parque Industrial Gran
Sabana
Edificio / Building 32
Tocancipá, CUN 251017
Phone +57-1-519-0967
iriano@colsoin.com.co

14 Costa Rica

Enesa Equipos Neumaticos S.A.
Del Colegio Marista
100 este, 200 sur, 25 este
Urbanización Chiriqués
Alajuela, Costa Rica
Phone +506 2440-2393
Fax +506 2440-2393
equiposneumaticos@enesa.net

15 Croatia

igus® d.o.o.
Ventilatorska 9
10250 Lucko Zagreb
Croatia
info@igus.hr

15 Croatia

Hennich, Industrijska d.o.o.
Stupnickobrelka 17
Stupnicki Olinč
10255 Gornji Stupnik
Phone +385 1 3874334
Fax +385 1 3874338
hennich@hennich.hr

16 Czech Republic

HENNUCH s.r.o.
Ceskoslovenska 9
412 01 Uhonetice
Phone e-chains®
+420 416 7113-32
Phone Plain bearings
+420 416 7113-39
Fax +420 416 7119-99
lin-tech@hennich.cz

17 Denmark

igus® ApS
Postboks 243
8800 Viborg
Phone +45 86 603373
Fax +45 86 603273
info@igus.dk

17 Denmark - e-chains®

Solar A/S
Industrivej Vest 43
6800 Vjlen
Phone +45 76 961200
Fax +45 75 364759
solar@solar.dk

18 Ecuador

Ecuasintec
El Zurigo E3-32 y el Vanguard
Quito
Phone +593 2 2253757
Fax +593 2 2461833
info@ecuasintec.com.ec

19 Egypt

Fedcom Trading
Mohamed Fayed Sami & Co.
12, El Mahad El Swisari St.
Flat 10 - 2nd Floor, Zamelek
Cairo - A.R. of Egypt
Phone +202 27362637
Fax +202 27363196
mohamed.fayed@fedcom.com

19 Egypt

IEE International Company
for Electrical Engineering
2nd floor, 25 Orabi St
Down Town, Cairo
Phone +202 25767370
Fax +202 25767375
kamel@iee-egypt.com

20 Estonia

igus® OU
Lõtsa 44
Tallinn 11415
Phone +372 667 5600
Fax +372 667 5601
info@igus.ee

21 Finland

SKS Mekaniikka Oy
Martinkyläntie 50
01720 Vantaa
Phone +358 20 7646522
Fax +358 20 7646824
mekaniikka@sk.fi

21 Finland - chainflex®

SKS Automaatio Oy
Martinkyläntie 50
01720 Vantaa
Phone +358 20 7646748
Fax +358 20 7646820
automaatio@sk.fi

22 France

igus® SARL
49, avenue des Pipinitres
Roc-Médicis
94260 Frenelles
Phone +33 1 49840404
Fax +33 1 49840394
info@igus.fr

23 Greece - e-chains®

Chrimotor s.a.
71, Sp. Patsi str.
118 55 Athens
Phone +30 210 34 26574
Fax +30 210 3425595
info@chrimotor.gr

23 Greece - Plain bearings

J. & E. Papadopoulos S.A.
12 Polidokous str.
Piraeus, 185 40
Phone +30 210 4113133
Fax +30 210 4116781
sales@papadopoulos-sa.com

24 Hong Kong

Sky Top Enterprises Ltd.
Room 1707, Block C, Wah Tai
Ind Centre, Wah Sing Street,
Kwai Chung, Hong Kong
Phone +852 22434278
Fax +852 22434279
skytop@ctimail.com

25 Hungary

igus® Hungaria Kft.
Ipari Park u.10,
1044 Budapest
Phone +36 1 3056496
Fax +36 1 4310374
info@igus.hu

25 Hungary

Tech-Con Kft.
Vésd utca 9-11
1133 Budapest
Phone +36 1 4124161
Fax +36 1 4124171
tech-con@tech-con.hu

26 India

igus® (India) Pvt. Ltd.
39/1, Sy No. 17/3
Euro School Road,
Dadkar Nekkundi Industrial
Area, - 2nd Stage
Mahadivapuram Post
Bangalore 560048
Phone +91 80 45127800
Fax +91 80 45127802
info@igus.in

27 Indonesia

PT igus® Indonesia
German Centre Suite 6040-6050
Jalan Kapten Subianto Dj.
BSD City
Tangerang 15321
Phone +62 21 537 61 83 / 84
info@igus.co.id

28 Iran

Tameen Ehtiajat Fani
Tehran (TAF CO.)
62, Farshar Ave., Unit 5
15816 Tehran, Iran
Phone +98 21-8831 76 512
Fax +98 21-8882 02 68
info@t-fa.co.com

29 Ireland

igus® Ireland
Caswell Rd
Northampton NN4 7PW
Phone +44 1604 677240
Fax +44 1604 677242
sales@igus.ie

30 Israel

Conlog LTD
P.O. Box 3205
17 Hamefaleim Str.
Industrial Zone Kinyat Arze
Petach-Tikva 49130
Phone +972 3 9269595
Fax +972 3 9233367
conlog@conlog.co.il

31 Italy

igus® S.r.l.
Via delle Rovinate, 4
23879 Robbiate (LC)
Sumida-ku Tokyo JAPAN
Zip 130-0013
Phone +39 039 5906.1
Fax +39 039 5906.222
igustel@igus.it

32 Japan

igus® k.k.
Arcacenter 15F, 1-2-1 Kishi,
Sumida-ku Tokyo JAPAN
Zip 130-0013
Phone +81 358 192030
Fax +81 358 192055
info@igus.co.jp

33 Jordan

Al Hazam Aditech
Abu Alanda Street, Building No. 1
Amman
Phone +962 64 170100
Fax +962 64 169993
info.jod@aditech-trading.com

34 Latvia

igus® OÜ
Lõtsa 44
Tallinn 11415
Phone +372 667 5600
Fax +372 667 5601
info@igus.ee

35 Lebanon

Mecanix Shops
Gebran Safi
Charles Helou Avenue
Beirut
Phone +961 1 486701
Fax +961 1 490529
mecanix@dm.net.lb

36 Lithuania

Hitech UAB
Terminalo g. 3
51469 Brulskiu k. (Kauno LEZ)
Kauno raj.
Phone +370 37 323271
Fax +370 37 203273
info@hitech.lt

37 Macedonia, Albania, Kosovo

Hennich DOOEL
Boris Kidric 88
zip: 1200, Tetovo MK
Phone +389 44614411
Mob. +389 76 200 770
drian.gamil@hennich.mk

38 Malaysia

igus® Malaysia Sdn Bhd
No. 19-1, Jalan PJJ 1/3F
Surveyway Mas Commercial
Centre
47301 Petaling Jaya
Selangor D.E.
Phone +603 78905475
Fax +603 78905479
info@igus.my

39 Morocco

AFIT
5, Rue Amir Abdelkader
20300 Casablanca
Phone +212 522 633759
Fax +212 522 618351
soutia.vu@premium.net.ma

40 Mexico

igus® Mexico S. de RL de CV.
Boulevard Aeropuerto Miguel
Alejandro 160 Int. 135
Cd. Condesa Industrial Toluca Lerma
Lerma, Estado de Mexico C.P. 52004
Phone +52 728264 3185
Fax +52 728264 3187
lmarquez@igus.com

41 Netherlands

igus® B.V.
Starmersweg 9
3769 BS Soesterberg
Phone +31 346 353932
Fax +31 346 353849
igus.nl@igus.de

41 Netherlands - Plain bearings

Eloce Holland BV
Kamerlingh Onnesweg 25
NL-3316 GL Dordrecht
Phone +31 78 6544777
Fax +31 78 6544733
info@eloce.nl

42 New Zealand

Automation Equipment Ltd.
26 Tawn Place
PO Box 5656
Hamilton
Phone +64 7 8490281
Fax +64 7 8490422
sales@autoequip.co.nz

43 Norway

ASI Autoteknik AS
Ingv. Ludvigssensgate 23
3007 Drammen
Phone +47 9006 1100
info@asif.no

44 Peru

Profaco S.A.C.
Calle Bolívar 388/of. 203
Miraflores
Lima 18 - Perú
Phone +51 1 2414370
Fax +51 1 2428608
ventas@profaco.com

45 Philippines

Silicon Exports Corp.
Suite 6A, 8414 D. A. Santos
Ave., Sucat, 1700 Parañaque
City
Rizal/Manila
Phone +63 2 8250126
Fax +63 2 8250141
info_philippines@igus.com.sg

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igus® Inc.
PO Box 14349
East Providence, RI 02914
Tel: 800-521-2747
Fax: 401-438-7270
E-mail: sales@igus.com
www.igus.com

